



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

*MUST PICK
- MUST INSTALL ON
D350-60204 R01*

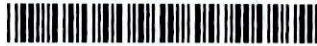
D2204-9

Job Sheet 172984

Part No: D2204-9

Job Qty: 10 ea

Part Name: Rubber Latch Assembly, 9"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 2/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP E 02.06.11 Added finish RF

Ship Via:

*MUST ship
Monday 16/02*

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		2/23/18	0.00	0.00	Purchasing		<i>SA</i> FEB 26 2018
110	Packaging	10 pcs		2/23/18	0.00	0.00	Packaging2		<i>SA</i> FEB 26 2018
150	QC	10 pcs		2/23/18	0.00	0.00	QC3		
160	Packaging	10 pcs		2/23/18	0.00	0.00	Packaging3		
170	QC21-SA	10 Ea		2/23/18	0.00	0.00	QC21		

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs

Descriptions: 150 - QC3- Inspect Part Finish

160 - Identify as per dwg & Stock Location:

170 - QC21- Final Inspection - Work Order Release

DAS
21
9-80

FEB 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C5	Nut	10 Ea (1 ea)	100-Purchasing	<i>5038787</i>
AN5C22	Bolt	10 Ea (1 ea)	100-Purchasing	<i>5040337</i>
D2204-9	Rubber Latch Assembly, 9"	10 Ea (1 ea)	100-Purchasing	<i>5032823</i>
D5422-1	Latch Bracket	10 Ea (1 ea)	100-Purchasing	
D5422-3	Latch Mount	10 Ea (1 ea)	100-Purchasing	
MS24665-151	Cotter Pin	10 Ea (1 ea)	100-Purchasing	
NAS1149C0563R	Washer	20 Ea (2 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	AN310C5	10	40	0
	AN5C22	10	40	0
	D2204-9	10	33	0
	D5422-1	10	21	0
	D5422-3	10	21	0
	MS24665-151	10	129	0
	NAS1149C0563R	20	219	0

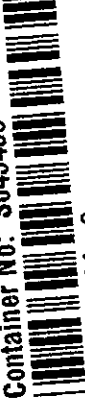
*parts
in pkg?
stores?*

00176

Dart Aerospace Ltd.
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Hewitsonbury, ON K8A 1K7
CANADA
TEL.: 1 613 832-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S045456



Part: D2204-9

Job No: 172984

Serial No/Batch: S045456

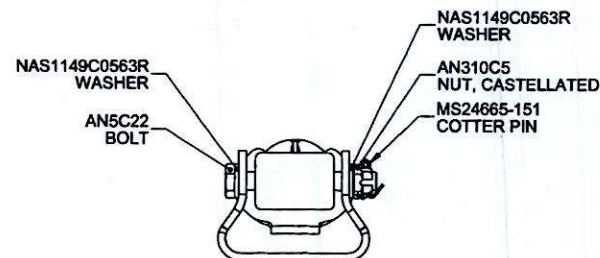
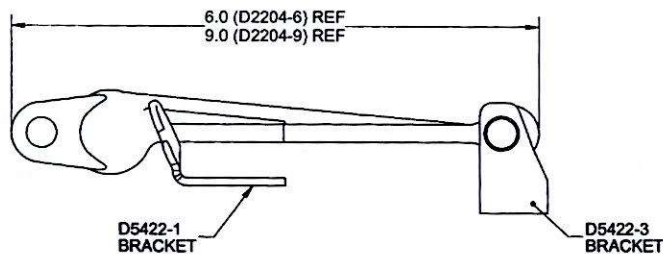
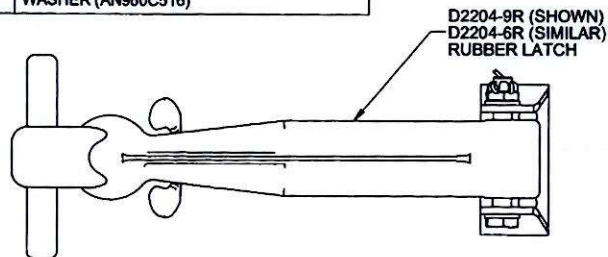
Lot: D2204

Date: 02/26/18

Part Specifications
Specifications could not be found.

Plex 2/23/18 1:32 PM dart.lacelle.linda

ITEM	QTY -6	QTY -9	P/N	DESCRIPTION
	X		D2204-6	RUBBER LATCH ASSEMBLY 6"
		X	D2204-9	RUBBER LATCH ASSEMBLY 9"
1	1		D2204-6R	RUBBER LATCH
2		1	D2204-9R	RUBBER LATCH
3	1	1	D5422-1	BRACKET
4	1	1	D5422-3	BRACKET
5	1	1	AN5C22	BOLT
6	1	1	AN310C5	NUT, PLAIN, CASTELLATED
7	1	1	MS24665-151	COTTER PIN
8	2	2	NAS1149C0563R	WASHER (AN960C516)



D2204-9 RUBBER LATCH ASSEMBLY 9" (SHOWN)
D2204-6 RUBBER LATCH ASSEMBLY 6" (SIMILAR)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2204-X" PER QSI 044 6.7
- 7) WEIGHT: D2204-6 = 0.55 lbs
D2204-9 = 0.57 lbs

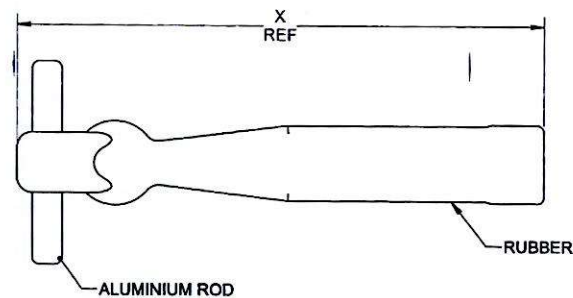
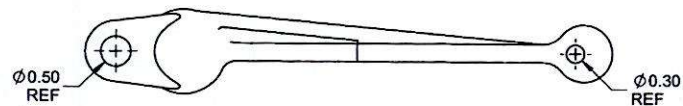
RELEASED

2018 FEB 21
ECN 18-557

C	UPDATE DRAWING TO CURRENT STANDARD; UPDATE NOTES TO STANDARD NOTES; UPDATE PARTS LIST AND VENDOR PART NUMBER	SAD	18.02.09
B	UPDATED PICTURE, ADD VENDOR P/N	KE	98.12.15
A	NEW ISSUE	KE	93.11.15
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D2204	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	CP	RUBBER LATCH	NTS
DATE	18.02.09	COPYRIGHT © 1993 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

APPROVED

SPECIFICATION CONTROL DRAWING



D2204-XR RUBBER LATCH

D2204-XR RUBBER LATCH

D-PART	LENGTH (X)	SUPPLIER	SUPPLIER P/N	WEIGHT
D2204-6R	6"	ACR FULLER GROUP INC	286750008	0.21 LB
D2204-9R	9"	ACR FULLER GROUP INC	286750010	0.23 LB

NOTES:

- 1) MATERIAL: ALUMINIUM ROD WITH RUBBER BODY
- 2) FINISH: N/A
- 3) TOLERANCES: N/A
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: PER TABLE

RELEASED

2018 FEB 21 *4*

APPROVED

DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	RF	DRAWING NO. D2204	REV. C
MFG. APPR.	DD	TITLE RUBBER LATCH	SHEET 2 OF 2
APPROVED	HS		SCALE
DE APPR.	CP		NTS
DATE	18.02.09 <i>4</i>	COPYRIGHT © 1993 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001176	S045454	AN310C5	Nut	S038787	ST331	10
001176	S045448	AN5C22	Bolt	S040337	ST337	10
001176	S045447	D2204-9	Rubber Latch Assembly, 9"	S032823	ST479	10
001176	S045445	D5422-1	Latch Bracket	S044086	ST479	10
001176	S044102	D5422-3	Latch Mount	S044101	ST169	10
001176	S045443	MS24665-151	Cotter Pin	FM128401	ST289	5
001176	S045444	MS24665-151	Cotter Pin	S027553	ST289	5
001176	FM131697-1	NAS1149C0563R	Washer		ST265	8
001176	S045434	NAS1149C0563R	Washer	FM138409-2	ST265	12

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 2/26/18 1:08 PM dart.quirion.sonia

DQA: _____ Date: _____

19-7650.



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: <u>5045456</u> Part No. <u>D2204-9</u> NCR No. <u>18-6881</u>	DISPOSITION Rework ☒ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>			Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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Date: <u>18-02-26</u>	Step #: <u>10</u>	QTY Effective: <u>1</u>	MRB (QSI042) Approval DAS 12 9-89 <u>18/2/27</u>																																																																
Description Work Order Deviation		Disposition																																																																	
Add to replace 2 Bolts and 2 Nuts. Because they were seized. AN5C22 5040337 2x AN310C5 5038787 2x Used Anti-seize Batch # M128063 Exp Date: 08/23		Acceptable. Bolts secured Secured with cotter pin, anti-seize No effect on security.																																																																	
		Completed By <u>PD 18-02-26</u> Lead hand / Supervisor Approval Verification <u>18-02-26</u> PD <u>18-02-26</u> QC / QA Coordinator Approval <u>PD 18-02-26</u>																																																																	
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